

Initial

Received/Costing

Date

Production/Admin:

12-6-14

Location

mat

Initials of receiver (if shipment OK) Level 12

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
W304815001500	mat	12	0		12	
W304815001500	mat	96	0		96	

Discrepancies

Packing Slip:

Yes  
No

Yes  
No

Cr

Receipt:

Cash

Work Order

QC6 Inspection

Shipment Complete:

Yes

No

Waybill Attached:

Yes

No

Release Note Attached:

Yes

No

N/A

N/A

N/A

N/A

Supplier:

Date:

Batch No:

Part P/O:

## Receiving Report

12-6-14

ThyssenKrupp  
mat

# Purchase Order Receipt Listing

Thursday, June 14, 2012 8:16:38 AM

All amounts are calculated in domestic currency.

All Vendors PO ID po17172 Receipt Dates from 6/14/2012 to 6/14/2012 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO17172	1		M6061T6R0.625	f	6/15/2012	6/14/2012	48.0000 ✓	\$0.52	0.0000	0	\$25.12
CAD	No		6061-T6 Round Bar .625"	f	48.0000	DES102		\$25.12	0.0000	0	
			122081								
	2		M6061T6R0.750	f	6/15/2012	6/14/2012	60.0000 ✓	\$1.15	0.0000	0	\$68.99
	No		6061-T6 Round Bar .750"	f	60.0000	DES102		\$68.99	0.0000	0	
			122081								
	3		M6061T6B1.500X01.250	f	6/15/2012	6/14/2012	12.0000	\$4.40	0.0000	0	\$52.76
	No		6061-T6 Bar 1.50 x 1.25	f	12.0000	DES102		\$52.76	0.0000	0	
			122081								
	4		M6061T6B1.000X06.000	f	6/15/2012	6/14/2012	12.0000	\$14.01	0.0000	0	\$168.14
	No		6061T6 BAR 1.00 X 6.00	f	12.0000	DES102		\$168.14	0.0000	0	
			122081								
	5		M6061T6B1.000X02.000	f	6/15/2012	6/14/2012	60.0000	\$4.73	0.0000	0	\$284.09
	No		6061-T6 Bar 1.00 x 2.00	f	60.0000	DES102		\$284.09	0.0000	0	
			122081								
	6		M6061T6B00750X00.125	f	6/15/2012	6/14/2012	100.0000	\$0.31	0.0000	0	\$30.92
	No		6061-T6 Bar .750 x .125	f	100.0000	DES102		\$30.92	0.0000	0	
			122081								
	7		M6061T6B0.500X05.000	f	6/15/2012	6/14/2012	24.0000	\$5.99	0.0000	0	\$143.79
	No		6061-T6 Bar .500 x 5.00	f	24.0000	DES102		\$143.79	0.0000	0	
			122081								

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	AIRB Qty/ AIRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO17172	8		M6061T6B0.250X02. f 000		6/15/2012	6/14/2012	24.0000	\$1.24	0.0000	0	\$29.76
CAD	No		6061-T6 Bar .250 X f 2.00		24.0000	DES102		\$29.76	0.0000	0	
			122081								
	9		M6061T6A1.000W.1 f 25		6/15/2012	6/14/2012	20.0000	\$1.21	0.0000	0	\$24.16
	No		6061T6 ANGLE 1.00 f x 1.00 x .125W		20.0000	DES102		\$24.16	0.0000	0	
			122081								

Total Received Quantity: 360.0000  
 Total Qty to Inspect (PO U/M): 0.0000  
 Total Reject Quantity: 0.0000  
 Total Receipt Value: \$827.74  
 Total Balance Due Quantity: 0.0000

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

**PURCHASE ORDER**  
Purchase Order ID PO17172  
Purchase Order Date 6/11/12  
PO Print Date 6/12/12  
Page Number 2 of 4

VC-COP001

Order From :  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T727540/PO BOX 4275, POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Contact Name	Buyer	Chantal Laviole
Vendor Phone	Requisition Nbr	10127-2607
Vendor Fax	Tax Resale Nbr	Net 30
Vendor Account Nbr	Terms	CAD

FOB Destination-Collect

3	M6061T6B1.500X01.250004 . 6061-T6 Bar 1.50 x 1.25	6/15/12	Yes	12.00	f	Yours ppd	\$4.5500	\$54.60
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Special Inst:

MATERIAL: 6061-  
T6/T651/T6510/T6511/T62 ALUMINUM  
BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR  
AMS 4160 OR ASTM B211 OR  
ASTM B221

4	M6061T6B1.000X06.000004 6061T6 BAR 1.00 X 6.00	6/15/12	Yes	12.00	f	Yours ppd	\$14.5000	\$174.00
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Special Inst:

MATERIAL: 6061-  
T6/T651/T6510/T6511/T62 ALUMINUM  
BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR  
AMS 4160 OR ASTM B211 OR  
ASTM B221

5	M6061T6B1.000X02.000 6061-T6 Bar 1.00 x 2.00	6/15/12	Yes	60.00	f	Yours ppd	\$4.9000	\$294.00
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Special Inst:

MATERIAL: 6061-  
T6/T651/T6510/T6511/T62 ALUMINUM  
BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR  
AMS 4160 OR ASTM B211 OR  
ASTM B221

Change Nbr: 2  
Change Date: 6/12/12  
No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
YES  
Certification required NO

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

**DART**  
aerospace

**PURCHASE ORDER**  
Purchase Order ID PO17172

Purchase Order Date 6/11/12  
PO Print Date 6/12/12

Page Number 1 of 4

VC-COP001

Order From :

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Laviole

Requisition Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

RECEIVED

Line Nbr	Reference	Revision ID	Vendor Part Number	Description/	Mfg ID	Reg Date/	Reg Qty/	Ship Method	Unit Price	Extended Price
----------	-----------	-------------	--------------------	--------------	--------	-----------	----------	-------------	------------	----------------

1	M6061T6R0.625	012	6061-T6 Round Bar .625"	6/15/12	Yes	18.00	Yours ppp	\$0.9200	\$44.16
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2	M6061T6R0.750	013	6061-T6 Round Bar .750"	6/15/12	Yes	60.00	Yours ppp	\$1.1900	\$71.40
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Special Inst: MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM  
ROUND BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/  
4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160  
OR ASTM B211 OR ASTM B221

Special Inst: MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM  
ROUND BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/  
4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160  
OR ASTM B211 OR ASTM B221

No substitution or deviation without  
consent.  
Certificate of Conforming of Material  
Certification required - YES NO

Change Date: 6/12/12

Change Nbr: 2



**DART**  
 Dart Aerospace Ltd.  
 1270 Aberdeen Street  
 Hawkesbury, ON K6A 1K7  
 Tel: 613 632 9577  
 Fax: 613 632 1053

**PURCHASE ORDER**  
 Purchase Order ID PO17172  
 Purchase Order Date 6/11/12  
 PO Print Date 6/12/12

Page Number 3 of 4

Order From : THYSSENKRUPP MATERIALS CA LTD  
 O/A VPK METAL- C/O T72540/PO BOX 4275,POSTAL "A"  
 TORONTO, ON M5W 5V8  
 CA

Contact Name	905 669 9444	Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Requisition Nbr	
Vendor Fax	905 738 9033	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect


6 M6061T6B00750X00.125 6061-T6 Bar .750 x .125 6/15/12 100.00 Yours ppd 100.00 \$32.00  
 Special Inst: MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM  
 BAR  
 AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
 OR AMS 4117/4128/4115/4116  
 OR QQ-A-200/8 OR AMS-QQ-A-200/8  
 AMS 4160 OR ASTM B211 OR  
 ASTM B221

7 M6061T6B0.500X05.000 6061-T6 Bar .500 x 5.00 6/15/12 24.00 Yours ppd 24.00 \$148.80  
 Special Inst: MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM  
 BAR  
 AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
 OR AMS 4117/4128/4115/4116  
 OR QQ-A-200/8 OR AMS-QQ-A-200/8  
 AMS 4160 OR ASTM B211 OR  
 ASTM B221

8 M6061T6B0.250X02.000 6061-T6 Bar .250 X 2.00 6/15/12 24.00 Yours ppd 24.00 \$30.80  
 Special Inst: MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM  
 BAR  
 AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
 OR AMS 4117/4128/4115/4116  
 OR QQ-A-200/8 OR AMS-QQ-A-200/8  
 AMS 4160 OR ASTM B211 OR  
 ASTM B221

No substitution or deviation without consent.  
 Certificate of Conformity of Material  
 YES  
 Certification required YES NO  
 Change Nbr: 2  
 Change Date: 6/12/12

8012-6-14



**DART**  
 Dart Aerospace Ltd.  
 1270 Aberdeen Street  
 Hawkesbury, ON K6A 1K7  
 Tel: 613 632 9577  
 Fax: 613 632 1053

**PURCHASE ORDER**  
 Purchase Order ID PO17172  
 Purchase Order Date 6/11/12  
 PO Print Date 6/12/12

Order From : THYSSENKRUPP MATERIALS CA LTD  
 O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
 TORONTO, ON M5W 5V8  
 CA

Contact Name	905 669 9444	Buyer	Chantal Lavoie
Vendor Phone	905 738 9033	Requisition Nbr	10127-2607
Vendor Fax		Tax Resale Nbr	
Vendor Account Nbr		Terms	Net 30

FOB	Destination-Collect
Currency	CAD

9	M6061T6A1.000W.125	6061T6 ANGLE 1.00 x 038	6/15/12	20.00	Yours ppd	\$1.2500	\$25.60
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Yes

6/12/14

10	M304B1.500X1.500	304 bar 1.50 X1.50	6/15/12	12.00	Yours ppd	\$24.9167	\$299.00
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MATERIAL: 6061-T6/T6510/T6511  
 ALUMINUM ANGLE  
 AS PER AMS-QQ-A-200/8

Yes

Special Inst:

MATERIAL: AISI 304/316 SS BAR OR  
 AISI 304/316 SS PLATE  
 AS PER ASTM A276 OR ASTM A240  
 NOTE: AISI 303 NOT ACCEPTABLE

11	M2024T3S.040	2024-T3 .040 sheet	6/15/12	96.00	Yours ppd	\$3.6458	\$350.00
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Yes

Special Inst:

MATERIAL: 2024-T3 ALUMINUM SHEET  
 QQ-A-250/4 OR AMS-QQ-A-250/4 OR  
 AMS 4037  
 OR ASTM B209

PO Total: \$1,523.76

Change Nbr: 2

Change Date: 6/12/12

No substitution or deviation without  
 consent.  
 Certificate of Conformity of Material  
 Certification required: YES NO

DATE \_\_\_\_\_

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Page: 1 ...Continued

Order No	Order Description	Heat Number	Tag No	Quantity	Wt LBS
1) Our Order PEC-460327- 1 Your PO # 17172	ALUMINUM ROUND BAR 6061-T6511 .750" DIA X 144.0000"	21072516	76429	60 FT	31
2) Our Order PEC-460327- 2 Your PO # 17172	ALUMINUM ROUND BAR 6061-T6511 .625" DIA X 144.0000"	15780	76430	48 FT	18
3) Our Order PEC-460327- 3 Your PO # 17172	ALUMINUM FLAT BAR 6061-T6511 1.250" X 1.50" X 144.0000"	Z00261017	76431	12 FT	27
4) Our Order PEC-460327- 4 Your PO # 17172	ALUMINUM FLAT BAR 6061-T6511 1.00" X 6.00" X 144.0000"	16242	76432	12 FT	84
5) Our Order PEC-460327- 5 Your PO # 17172	ALUMINUM FLAT BAR 6061-T6511 1.00" X 2.00" X 144.0000"	17077	76433	60 FT	140

Shlp To: ( 1 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

B I L L O F L A D I N G

ING  
Ship Date 13Jun12 at 14:22 From FFW  
No: PEC 771978

200

Route 0-0 Manifest  
Vhicle  
Tral  
Slp STAN IVERS (905-5  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7



DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE  
RAPPORTEES IMMEDIATEMENT  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

*Carroll*

Page: 2 ... Continued

Heat Number 11070731B

\*\*\* Chemical Analysis \*\*\*

TOTAL:

Tags 9  
PCS 26  
LBS 402

THIS ITEM IS B/O  
ALUMINUM SHEET 2024 - T3  
1.0400 Nom X 48.0000" X 144.0000"

10) Our Order PEC-460327- 12 Your PO # 17172

9) Our Order PEC-460327- 9 Your PO # 17172  
ALUMINUM ANGLE 6061-T6511  
1.00" x 1.00" x .125" X 240.0000"  
Heat Number 2BR436  
Tag No 76476  
Quantity 20 FT  
PCS 1  
WT LBS 6

8) Our Order PEC-460327- 8 Your PO # 17172  
ALUMINUM FLAT BAR 6061-T6511  
.250" x 2.00" X 144.0000"  
Heat Number 17064  
Tag No 76435  
Quantity 24 FT  
PCS 2  
WT LBS 14

7) Our Order PEC-460327- 7 Your PO # 17172  
ALUMINUM FLAT BAR 6061-T6511  
.50" x 5.00" X 144.0000"  
Heat Number 12020251A  
Tag No 76434  
Quantity 24 FT  
PCS 2  
WT LBS 71

6) Our Order PEC-460327- 6 Your PO # 17172  
ALUMINUM FLAT BAR 6061-T6511  
.125" x .750" X 240.0000"  
Heat Number 11070731B  
Tag No 76475  
Quantity 100 FT  
PCS 5  
WT LBS 11

B I L L O F L A D I N G

Ship From: THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033  
Ship To: ( 1 ) DART AEROSPACE

L A D I N G  
No: PEC 771978  
Ship Date 13Jun12 at 14:22 From PFW  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0 - 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115 ) DART AEROSPACE

# Certificate of Mill Test Results

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

13Jun12  
Pg 1/2

# Certified Inspection Report

**Sapa Industrial Extrusions**  
**53 POTTSVILLE STREET**

CRESSONA, PA  
17929-0187

**Sapa Extrusions Inc., a Subsidiary of Sapa AB**

# Invoice To Customer

THYSSENKRUPP MATERIALS NA INC  
2621 LANGSTAFF ROAD  
ATTN: ACCOUNT PAYABLE

CONCORD, ON - LAK-506

**Ship To Customer**  
**THYSSENKRUPP MATERIALS NA INC**  
**2821 LANGSTAFF ROAD**

CONCORD, QN - L4K5C6

<b>Certified Inspection Report</b>	
Sales Order Number 11107465852	Issue No. 1
Customer P/O PEC-239032-001	Cert Number SAPA566992
	Page 1 of 2
	Cert Print Date 11-MAY-12

Quantity Shipped	Date Shipped	Item Description	Specification
1164	11-MAY-12	LB	Extruder Chassis Angle : ASTM B221 REV 12 6.000 B x 3.000 H x 0.375 ASME B721 REV 09 AMS QQ-A-2088 REV
B/L	Item No.	TK	SECT 710053
326305	C03952109	FIN M-MILL	240.000 IN L N
Delivery Id	Item No. Rev	W/F 3.839 F 5 C8 6.7	6061776311
4316441		Marking CONTINUOUS:	
Customer/Part No.			
710053			

### Applicable Specifications, Revisions and Exceptions

**COMPOSITION NOTE:** The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

## Appendix I

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither is any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

**Signature And Title**

William T. Martin, III.

**William Martin III**

**Tech/Quality Manager**

11-MAY-12

Quantities per Lot / Packages				
Package Number	Lot Number	Quantity	UOM	Weight
			Gross	Net
G12-PKG1580657	20949161	15	PCS	1164

### Composition Limits

Alloy	Si		Fe		Cu		Mn		Mg		Cr		Pb
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	
6061	0.40	0.80	---	0.70	0.15	0.40	---	0.15	0.80	1.20	0.04	0.35	0.25

PO/Rel 17172

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by:

Sapa Industrial Extrusions  
53 POTTSVILLE STREET  
CRESSONA, PA  
17929-0187

**sapa**

Certified Inspection Report

Sales Order Number	Line No.	Customer PO
1100465852		PEC-239082 001

Cert Number	Page
SAPA566992	2 of 2
Cert Creation Date	Cert Print Date
11-MAY-12	11-MAY-12

Alloy	6061	Fe	Mn	Max	Min	Pb	Others Each	Others Total
		Min	Max	Min	Max	Min	Min	Max
		0.15	0.05	0.05	0.05	0.05	0.05	0.15

Composition Results

Heat / Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Pb	Others Each	Others Total
4026047	0.69	0.33	0.26	0.06	0.93	0.07	0.06	0.02	0.02	0.02

Mechanical Property - Test Limits

Test Type	UTS - L	UTS - L	EL 4D-Long
KSI	KSI	KSI	PCT
Test Temperature	Test Temperature	Test Temperature	Test Temperature
60 F	60 F	60 F	60 F
Test Number	1	1	1
Test Result	43.7	43.7	16.7

Cert Notes

Products manufactured with a T6511 temper shall meet T6 temper requirements.  
Yield strength has been determined by the 0.2% offset method.  
All Mill Finish Alloys produced in Sapa Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6263 alloy.  
In accordance with EN 10204 Inspection Certificate Type 3.1  
Melted in the USA or Other Qualified Countries as Defined by DFARS 225.872.1  
Made in USA

Certificate of Mill Test Results

13jun12 Pg 1/1

BL PEC-771978-003

Signed by:

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

1.250" X 1.50" X 144.0000"

PART NO.



CERTIFIED TEST REPORT  
<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: PEC-238894-4		CUSTOMER PART NUMBER: ALREC00007		PRODUCT DESCRIPTION: 1.250 X 1.500 SC RECT BAR	
KAISER ORDER NUMBER: LINE ITEM: 004		SHIP DATE: 05/04/2012		KAISER LOT NUMBER: 6061	
WEIGHT SHIPPED: 952.000 LB		QUANTITY: 36,000 PCS		B/L NUMBER: 6033334	
SHIP TO: 2821 LANGSTAFF ROAD CONCORD, ON L4K 5G6 CANADA		THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5G6 CANADA		SOLD TO:	

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
200261017	0001	1	48.7	44.4	16.8	RE	90	N/A
200261017	0001	2	51.8	48.5	18.5	RE	90	N/A
200261017	0001	3	52.5	49.2	16.7	RE	92	N/A
200261017	0001	4	53.0	49.2	17.1	RE	91	N/A
200261017	0001	5	50.0	46.1	18.0	RE	91	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	0.30	0.80	0.04	0.00	0.00	NA	NA	0.00	0.00
Minimum	0.40	0.00	0.15	0.00	0.00	0.00	0.00	0.00	0.00	NA	NA	0.00	0.00
LC1543	.74	.25	.29	.09	.96	.09	.03	.03	.00	.00	.00	.01	.04

Applicable Requirements:

ASTM-B221-08-STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 UNS#96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager

*[Signature]*

Plant Serial: 00042208  
Kaiser Order Number: 619529  
Line Item: 004

PO/Rel 17172  
 We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.



**MILL TEST REPORT**

TEL: (416)745-4444 FAX: (416)745-0925 1-800-668-7210  
 411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4  
 http://www.extrudex.com

BILL TO THYSSENKRUPP MATERIALS, NA  
 SHIP TO THYSSENKRUPP MATERIALS, NA  
 SO DESCRIPTION 1"x2" FB  
 CUST CODE 1  
 DIE NUMBER S 7238  
 ALLOY 6061  
 TEMPER T6511  
 DATE OF SHIPMENT 6/4/2012  
 SALESMAN FORBES DODWELL  
 EXTRUDEX ORDER NO. 145990 - 5  
 MANIFEST NO. 267477  
 MADE IN CANADA  
 CERTIFICATION MILL TEST ASTM B221

**Mechanical Properties**

Lot	Alloy
A.11	6061

Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
May/31/12	43.7	39.5	14.70	90.2, 89.6, 90.5	

**Chemical Composition**

Cast Number	Alloy
17077	6061

Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	V	B	Zr	Pb	Sn	Sr	Ca	Al	Other
0.56	0.22	0.19	0.06	0.82	0.05	0.00	0.01	0.02	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

*David Natale*  
 David Natale  
 Quality Control Manager

*12/06/12*

DART AEROSPACE  
ALUMINUM FLAT BAR 6061-T6511  
PART NO. 50" x 5.00" X 144.0000"

PO/Rd 17172  
We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Pg 1/1

BL PEC-771978-007

CAN ART  
ALUMINUM EXTRUSION INC.

Material Test Report

Manifest: 240823

Ticket:

5239311

Ship To: ThyssenKrupp Materials NA

2821 Langstaff Road

Concord, ON L4K 5C6

Our Order: 382784 - 2

Cust P.O.: 236482

Die: ES05559

Part: 05559-000-144

Alloy Temper: 6061 T6511

Description: .500 x 5.000

Print Date: 2/13/12

Chemical Composition Range

6061	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	OtherEach	OtherTotal
Min	0.40	0.15	0.15	0.8	0.04	0.35	0.25	0.15	0.05	0.15
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15

Mechanical Properties

Strength ksi

Sample ID	Cast #	Lot #	Test Date	Ultimate Tensile	Yield	2% offset	Elongation 2" gage length
129124	12020251A	A11	2/13/12	44.15	39.23	10.1	

Applicable Specifications ASTM B221-08 QQA200/8

Country of Origin: 85 Parkshore Drive, Brampton, Ontario CANADA L6T 5M1

12/06/14

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized:

Evan Eng, Quality Assurance Mgr.

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ANGLE 6061-T6511  
1.00" x 1.00" x .125" X 240.0000"

PART NO.

PO/Rel 17172

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results  
BL PEC-771978-009  
Signed by: \_\_\_\_\_  
13Jun12  
Pg 1/1



## MILL TEST REPORT

BILL TO  
THYSSENKRUPP MATERIALS,NA  
SHIP TO  
THYSSENKRUPP MATERIALS,NA  
SO DESCRIPTION  
1"x 1"x .125"angle

Cart Code:  
1  
CUSTOMER PO  
pec-239304  
CUSTOMER PART NUMBER  
9-125-1000

DIE NUMBER  
S 2228  
ALLOY  
6061 T6511

DATE OF SHIPMENT  
6/7/2012  
SALESMAN  
FORBES DODWELL

EXTRUDEX ORDER NO.  
146278 — 2  
MANIFEST NO.  
267739  
MADE IN CANADA

TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4  
http://www.extrudex.com

### Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Jun/05/12	41.1	37.2	12.40	86.8, 87.2, 87.5	

### Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	II	Ga	V	B	Zr	Pb	Sn	Sr	Co	Al	Other
2BR436 6061	0.61	0.18	0.20	0.04	0.89	0.07	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.02

A.11  
2BR436 6061  
*David Natale*

David Natale  
Quality Control Manager

*12/30/14*  
*Joe*

1 - CUSTOMER COPY

MILL TEST REPORT

PO/Rel 17172

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

BL PEC-771978-001

Signed by:

*12/06/12*  
*[Signature]*

**sapa:**

Sapa Industrial Extrusions  
53 POTTSVILLE STREET

CRESSONA, PA  
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

THYSSENKRUPP MATERIALS NA INC  
2821 LANGSTAFF ROAD  
ATTN: ACCOUNT PAYABLE

CONCORD, ON - L4K-5C6

Ship To Customer

THYSSENKRUPP MATERIALS NA INC  
2821 LANGSTAFF ROAD

CONCORD, ON - L4K5C6

## Certified Inspection Report

Sales Order Number	Line No.	2	Customer P/O	Cert. Number	Page
1100465852			PTC-239082-002	SAPA566096	1 of 3
				Cert Creation Date	Cert Print Date
				11-MAY-12	11-MAY-12

Quantity Shipped	Date Shipped	Item Description	Specification
5180 LB	11-MAY-12	Extruded ACC-U-LINE 0.750 DIA +/- .003	ASTMB221 REV 12 AM6-QQ-A-28008 RHV
B/L	Item No.	SECT 555324 144.000 IN LN	ASMESB221 REV 09 UNSHA96061 REV
326305	Item No. Rev	FTN M-MILL W/F .520 F-5 CS .75	SAB/454 REV Meas 6061-T6511H, 6061-T6511 REV
Delivery Id		6061/T6511H	
4316441		Marking CONTINUOUS;	
CustomerPart No.			
.75ER+			

Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on  
this certified inspection report. Remainder is Aluminum.

### Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and  
tested in accordance with, and has been found to meet, the applicable requirements described herein, including any  
specifications forming a part of the description and that samples representative of the material met the composition and had the  
mechanical properties shown on the face of this certification. Also, note that mercury is not a normal constituent in  
aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to  
be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

*William T. Martin, III*

William Martin III

Tech/Quality Manager

11-MAY-12

Quantity per Lot / Packages		Lot Number	Quantity	UOM	Weight	
Package Number					Gross	Net
G12-PKG1672871		21072516	83	PCS	524	518
G12-PKG1672877		21072516	83	PCS	524	518
G12-PKG1672893		21072516	83	PCS	524	518
G12-PKG1672897		21072516	83	PCS	524	518
G12-PKG1672904		21072516	83	PCS	524	518
G12-PKG1672930		21072516	83	PCS	524	518
G12-PKG1672937		21072516	83	PCS	524	517



PO/Rel 17172  
Signed by: \_\_\_\_\_

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

**sapa**  
Sapa Industrial Extrusions  
53 POTTSVILLE STREET  
CRENSHAW, PA  
17929-0187

Certified Inspection Report

Cert Number	Page
SAPA566906	2 of 3
Cert Creation Date	Cert Print Date
11-MAY-12	11-MAY-12

Site Order Number	Line No.	Customer P/O
1100465852	2	PEC-239082-002

Package Number	Lot Number	Quantity	Weight
G12-PKG1672947	21072516	83 PCS	Gross 524 Net 518
G12-PKG1672983	21072516	83 PCS	Gross 524 Net 518
G12-PKG1672987	21072516	83 PCS	Gross 524 Net 518

12/10/11  
Juo

Composition Limits

Alloy	Si	Mn	Fe	Cu	Pb	Ca	Mg	Cr	Zn
6061	Min 0.40	Max 0.80	Min ---	Max 0.15	Min 0.05	Max 0.40	Min 0.80	Max 1.20	Min ---
Alloy	Min ---	Max 0.15	Min ---	Max 0.05	Min ---	Max 0.05	Min ---	Max 0.15	Min ---
6061	Min ---	Max 0.15	Min ---	Max 0.05	Min ---	Max 0.05	Min ---	Max 0.15	Min ---

Composition Results

Heat / Cast	Si	Fe	Cu	Mn	Mg	Ca	Pb	Others Total
5028706	0.70	0.29	0.29	0.03	0.88	0.05	0.02	---

Mechanical Property - Test Limits

Test Type	UTS - L	TYS - L	ELAD-Long
UTS	KSI	KSI	PCT
Yield	Min Value 40.8	Min Value 40.0	Min Value 15.6
Yield	Max Value 45.4	Max Value 42.3	Max Value 17.2
Test Number	21072516	12	---

Cert Notes

Products manufactured with a T6511 temper also meet T6 temper requirements.  
Yield strength has been determined by the 0.2% offset method

Signed by:



Sapa Industrial Extrusions  
53 POTTSVILLE STREET  
CRESSONA, PA  
17929-0187

Certified Inspection Report

Certified Inspection Report

Sales Order Number		Line No.	Customer P/O	Cert Number	Page
1100465852		2	PEC-239082-002	SAIPA566996	3 of 3
				Cert Creation Date	Cert Print Date
				11-MAY-12	11-MAY-12

All Mill Finish Alloys produced at Sapa Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6262 alloy

In accordance with EN 10214 Inspection Certificate Type 3.1

Melted in the USA or Other Qualified Countries as Defined by DPA RS 225.872.1

Made in USA

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE  
ALUMINUM FLAT BAR 6061-T6511  
1.00" x 6.00" x 144.000"

PO/Rel 17172

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-771978-004

13Jun12

Pg 1/1

Signed by:



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4  
<http://www.extrudex.com>

### MILL TEST REPORT

BILL TO	THYSSENKRUPP MATERIALS NA	DIE NUMBER	S	4658	DATE OF SHIPMENT	3/14/2012	EXTRUDEX ORDER NO.	143182	—	8	MANIFEST NO.	262630
SHIP TO	THYSSENKRUPP MATERIALS NA	CUSTOMER PO	PEC-237313	0.90	SALESMAN	FORBES DODWELL						
SO DESCRIPTION	1"x6" FB	PART DESCRIPTION	1-1000-6000									
		CUSTOMER PART NUMBER	1-1000-6000									

CERTIFICATION

MILL TEST ASTM B221

### Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Mar/12/12	44.0	37.8	15.00	88.2,88.4,88.7	

### Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other	
A.11	16242	6061	0.54	0.25	0.18	0.06	0.81	0.04	0.00	0.01	0.02	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

*David Natale*

David Natale  
Quality Control Manager

*h/napel*  
*July*

1 - CUSTOMER COPY

MILL TEST REPORT

# THYSSENKRUPP MATERIALS NA

## Certificate of Mill Test Results

DART AEROSPACE  
ALUMINUM FLAT BAR 6061-T6511  
125" x .750" X 240.0000"

PO/Rd 17172  
We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by:

Pg 1/1

**CAN ART**  
ALUMINUM EXTRUSION INC.

### Material Test Report

Customer Ship To:

ThyssenKrupp Materials NA

2821 Langstaff Road

Concord, ON L4K 5C6

Our Order:

378367 - 1

Your PO #

231560-V

Part #

05485-000-240

Die:

ES05485

Description:

125 x .750

Alloy Temper

6061 T6511

Print Date:

8/3/2011

### Chemical Composition

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	others	total	Al	remain
0.40-0.8	0.7 max	0.15-40	0.15 max	0.8-1.2	0.04-0.35	0.25 max	0.15	0.05	0.15	0.15	

### Mechanical Properties

Test ID	Lot	Test Date	CastNum	Ultimate	Yield	Elongation	Skid #
126281	A11	8/2/11	11070731B	41.57	40.19	10.0	5205058

Applicable Specifications:

ASTMB221-08 QQA200/8

Country of Origin:

85 Parkshore Drive, Brampton, Ontario CANADA L6T 5M1

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized

Evan Eng, Quality Assurance Mgr.

# THYSSENKRUPP MATERIALS NA

## DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511  
2.50" X 2.00" X 144.0000"  
PART NO.

PO/Rel 17172

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

# Certificate of Mill Test Results

BL PEC-771978-008

13Jun12  
Pg 1/1

Signed by:



## MILL TEST REPORT

**BILL TO**  
THYSSENKRUPP MATERIALS NA  
SHIP TO  
THYSSENKRUPP MATERIALS NA  
SO DESCRIPTION  
250"x2" FB

**Cert Code:**  
1  
CUSTOMER PO  
PEC-239239  
CUSTOMER PART NUMBER  
1-250-2000

**DIE NUMBER**  
S 2226  
ALLOY  
6061  
TEMPER  
T6511  
PART DESCRIPTION  
FORBES DODWELL

**DATE OF SHIPMENT**  
5/31/2012  
SALESMAN

**EXTRUDEX ORDER NO.**  
146069  
-- 4  
MANIFEST NO.  
267252  
**MADE IN CANADA**

**TEL: (416)745-4444 FAX: (416)745-0925 1-800-668-7210**  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4  
<http://www.extrudex.com>

**CERTIFICATION**  
MILL TEST ASTM B221

## Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	May/29/12	42.4	39.4	15.70	88.9, 88.6, 89.4	

## Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	V	B	Zr	Pb	Sn	Sr	Co	Al	Other
A.11 17064 6061	0.57	0.18	0.20	0.05	0.81	0.05	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

*David Natale*

David Natale  
Quality Control Manager

*12/06/12*  
*Joe*

1 - CUSTOMER COPY

MILL TEST REPORT

**CAN ART**  
**ALUMINUM EXTRUSION INC.**

## Material Test Report

Ship To: ThyssenKrupp Materials NA

2821 Langstaff Road  
Concord, ON L4K 5C6

Our Order: 382919 - 9      Cust P.O.: 236649

Die: ES05631 Part: 05631-000-144

Alloy Temper: 6061 T6511 Description: .625

Print Date: 2/9/12

Chemical Composition Range										Mechanical Properties				
6061	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti		Yield	Ultimate	Test	Lot #	Sample ID
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15		Strength ksi				
Min	0.40		0.15		0.8	0.04								
129084			15780	A11	2/8/12	42.49	37.19							

Applicable Specifications: ASTM B221-08 QQA200/8  
Country of Origin: 85 Parkshore Drive, Brampton, Ontario CANADA L6T 5M1

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized:

~~Evan Eng, Quality Assurance Mgr.~~